*Install (#3) Corner Keys (Taped to #2 Corner key for shipping)
*Remove the set screw from (#1) Corner key
*Slide the (#4) roller Track 6" from the corner of the frame

5263A (Wt or WG) 1 inch Nail-fin
4 Track Frame
5263B (Wt or BG) 1.375 inch Nail-fin
4 Track Frame

(3) 90 and 270 Corner Door KD Key
(2) P105 iG-MILL
90 and 270 Corner Door KD Key

(4) P10387-BZ
Aluminum Roller Trk BRZ

5555 Clear Seam Sealer
(Applied during assembly)

(1) 90 and 270 Corner Door KD Key with Set Screw

*Remove the set screw from (#1) Corner key
*Apply 5555 Clear Seam Sealer
*Press frame corner together
*Install the set screw
*Wipe clean any excess sealant
*Slide tracks back into place

Project: 4 Track 270 Assembly
Date: 20181128

Notes: 270 Frame Corner Assembly
Drawn by: J Johnson